

PRODUCT INFORMATION SHEET

SUPERPLAST ACRYLIC 1K TOPCOAT

6P973 – XXXX - 2
 (XXXX = Color Code)

Fast drying high solids Topcoat with excellent exterior durability. Designed with excellent water, wind and chemical resistance. High elasticity for temperature fluctuations and substrate movement . This is a one component modified acrylic based topcoat which should be mixed prior to use.

Mix well & apply. Use roller or brush.

Technical Data

Product type	Modified Acrylic
Solids	> 49 % by Weight (> 42 % by Volume)
VOC	< 4.3 lbs/gal.

Mixing Ratio: No hardener required. This is a one component product.

Potlife 20°C N.A.

Standard Colors RAL 7035 ; Other colors available upon request.

Gloss / Sheen ~ 30 % (Low Gloss)

Coverage 70 gr / m² per 25 µm (1 mil) dry film thickness applied or;
 140 gr / m² per 50 µm (2 mils) dry film thickness applied.

5 kg kit (6P973)

Covers approximately 30 - 40 m² at 2 mils dry applied.

Drying **Tack free** between 60 & 120 minutes.
 (based at 20°C, 65 % rel. air humidity)

Temperature and Relative Humidity will influence the dry time.

Application Temperature > 5°C
RH - Relative Humidity < 85%

Specific gravity 1.06 g/ml or 8.80 lbs/gal
Viscosity (20°C): 110 – 130 seconds DIN 4

Superplast Acrylic 973 1K Topcoat

Flash point > 27°C (> 81°F)
Shelf Life 12 months in original sealed containers when stored between 10°C and 35°C.

Safety & Handling Refer to MSDS before use.

Mixing Instructions

Mix well until uniform. Prepare only enough product that can be processed within 60 minutes. Apply using a brush or roller. This product can be reduced with N, Butyl Acetate or Acetone, if required.

The surface should be sanded and cleaned. Abrade the surface using 280 – 320 grit sandpaper. This topcoat can be recoated after 1 hour. The topcoat should be sanded prior to recoat after 24 hours.

The topcoat can be sanded with 280 – 320 grit sandpaper.

Cleaning Acetone can be used for the cleanup of tools.

<p>The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Published technical data and instructions are subject to change without notice. Consult your company representative to obtain the most recent Product Data Information and Application. The Company warrants our products to be free of manufacturing defects in accord with applicable quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by the Company. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY THE COMPANY, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.</p>
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